



LNP™ VERTON™ Compound MV008S

Americas: COMMERCIAL

Also known as: LNP™ VERTON™ Compound MFX-7008 HS

Product reorder name: MV008S

LNP VERTON® MV008S is a compound based on Polypropylene resin containing 40% Long Glass Fiber. Added features of this material include: Chemically Coupled, Heat Stabilized, Structural.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1210	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	97400	kgf/cm ²	ASTM D 638
Flexural Stress	1830	kgf/cm ²	ASTM D 790
Flexural Modulus	79500	kgf/cm ²	ASTM D 790
Tensile Stress, break	127	MPa	ISO 527
Tensile Strain, break	2.5	%	ISO 527
Tensile Modulus, 1 mm/min	10120	MPa	ISO 527
Flexural Stress	187	MPa	ISO 178
Flexural Modulus	8250	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	21	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	101	cm-kgf	ASTM D 3763
Multiaxial Impact	101	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	50	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	157	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	8.26E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	4.61E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	8.27E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	164	°C	ISO 75/Bf





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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	160	°C	ISO 75/Af
PHYSICAL			
Density	1.23	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.3	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.08	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.32	%	ISO 294
Density	1.22	g/cm ³	ISO 1183





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	220 - 250	°C
Front - Zone 3 Temperature	250 - 260	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Mold Temperature	40 - 65	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

